



NOTES:

- 1 THIS DIMENSION IS TO BE DETERMINED AT WELDING OF DWG. #S3-210000-00-2
2. ALL DIMENSIONS IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE ONLY.

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		S3210002-00		
DECIMALS		ANGULAR		
.X - .1 [2.5]		- 0°30'		
.XX - .01 [0.25]				
.XXX - .005 [0.13]				
SURFACE ROUGHNESS		125		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
DO NOT SCALE DRAWING				
LOG NUMBER		ARGONNE NATIONAL LABORATORY		
DRAWN BY		DATE	CHIEF DESIGN ENGINEER	DATE
MUSCIA		5/14/98	D. SHU	7/10/98
CHECKED BY		DATE	GP LEADER	DATE
J. CHANG		7/7/98	T.M. KUZAY	7/15/98
DESIGNER		DATE	PROJECT MGR.	DATE
CHANG/MUSCIA		5/14/98		
RESPONSIBLE ENGINEER		DATE	APPROVED/RELEASED	DATE
D. SHU		7/7/98		
MATERIAL		SCALE 1:1		
304 STAINLESS STEEL		SIZE B		
		DRAWING NUMBER		
		S3-210002-00		
		SHEET 14		